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NOZZLE SCHEDULE						
ITEM	QTY.	ITEM CODE	SIZE	TYPE	CLASS	NOTES
A	4	TF2CURVED	2"	FEMALE NPT	THRD. TANK FLANGE	
B	2	LIFTLUG2-898MED	MED	MEDIUM LIFT LUG	20,000 LBS. EACH	
C	1	TF6CURVED	6"	FEMALE NPT	THRD. TANK FLANGE	INTERSTITIAL EMERGENCY VENT
D	1	TF6CURVED	6"	FEMALE NPT	THRD. TANK FLANGE	PRIMARY EMERGENCY VENT

B

B

DETAIL A
SCALE 1 / 4

Ø5'-4"

1/8 GMAW

3/16 GMAW

3/16 GMAW SHELL COURSE

A 6"

A 2'-6"

B 4'-6"

C 7'-6"

D 10'-6"

B 13'-6"

A 15'-6"

A 17'-6"

0'-0"

1/8 GMAW WRAP TO SHELL

1/8 6"-12" GMAW

2" TYP.

BOX SILLS. 6 REQ.

Ø2" X 58" PIPE WITH HALF COUPLER
Ø2" X 90° LONG RADIUS WELD ELBOW
2" X 1/4" BAR LOCATE 6" FROM TOP
TO BRACE PIPE

A

A

NOTES:

- CLEAN TANK COMPLETELY AFTER WELDING.
- INSPECT TANK FOR UNDERCUT & CONCAVE WELDS BEFORE SECOND TEST.
- SECOND TEST TANK AFTER SILLS ARE WELDED.

PRODUCT CODE: DW3000ULSKT64D		DESCRIPTION: 3000 GALLON DOUBLE WALL UL-142 SKID TANK			STEEL TANK & FABRICATING CORP.		
FOR: STOCK		CUSTOMER APPROVAL:		QUANTITY: 2	CAPACITY: 3000 GAL.	APP. WEIGHT: 4528 lbmass	COLUMBIA CITY, IN 46725 800-852-9102 / 260-248-8971 / FAX 260-248-8973
PAINT: BLAST/WHITE ENAMEL		<input type="checkbox"/> MAKE NOTED CHANGES AND RE-SUBMIT <input type="checkbox"/> APPROVED WITH CHANGES NOTED <input type="checkbox"/> APPROVED AS DRAWN		DIAMETER: 64"	LENGTH: 18'-0"	LABEL: UL-142	
		SIGNATURE: _____		MATERIAL: A36/A1011	HEADS: 7GA 10GA	SHELL: 7GA 10GA	DRAWN BY: KRM
				CUSTOMER ORDER#: -	STAFCO ORDER#: -	SCALE: 1 / 22	CHECKED BY: GFS
							DATE: 5/23/2022
							SHEET: 1 OF 1

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