		7			J	V					
NOZZLE SCHEDULE											
ITEM	QTY.	ITEM CODE	SIZE	TYPE	CLASS	NO	TES				
Α	4	TF2CURVED	2"	FEMALE NPT	THRD. TANK FLANGE						
В	1	TF6CURVED	6"	FEMALE NPT	THRD. TANK FLANGE	PRIMARY EME	RGENCY VENT				
С	1	TF6CURVED	6"	FEMALE NPT	THRD. TANK FLANGE	INTERSTITIAL E	MERGENCY VENT				
D	1	LIFTLUG2-900SM	SMALL	LIFT LUG	6,800# EACH						

Ø3'-10"

A 6" A 1'-9" D 3'-6" C 5'-0" B 7'-0" D 8'-6" A 10'-3" A 11'-6"

BOX SILLS 4 REQUIRED.
FOUR 6" WELDS EQUAL SPACED PER SILL

Ø2" X 40" PIPE WITH HALF CPL

Ø2" 90° LONG RADIUS WELD ELBOW

2" X 1/4" BAR 6" FROM TOP

NOTES:

- 1. CLEAN TANK COMPLETELY AFTER WELDING.
- 2. INSPECT TANK FOR UNDERCUT & CONCAVE WELDS BEFORE SECOND TEST.
- 3. SECOND TEST TANK AFTER SILLS ARE WELDED.

PRODUCT CODE: DW1000ULSKT46D	DESCRIPTION: 1000 GAL UL-142 DOUBLE WALL SKID TANK						SIE	STEEL TANK & FABRICATING CORP.			
FOR:	CUSTOMER APPROVAL:	QUANTITY:	6	CAPACITY	1000 GAL	APP. WEIGHT: 1698 lbmass		COLUMBIA CITY, IN 46725 STAFO			
STOCK	 ☐ MAKE NOTED CHANGES AND RE-SUBMIT ☐ APPROVED WITH CHANGES NOTED 	DIAMETER:	46"	LENGTH:	12'	LABEL: UL-142		800-852-9102 / 260-248-8971 / FAX 260-248-8973			
	☐ APPROVED AS DRAWN	MATERIAL:	MCS	HEADS:	10GA 12GA	SHELL: 10GA 12GA	DRAWN BY:	KRM	CHECKED BY:	GFS	DATE: 9/11/2023
PAINT: BLAST / ENAMEL WHITE	SIGNATURE:	CUSTOMER ORDER#:	-	STAFCO ORDER#:	STOCK	SCALE: 1 / 15	FILE NAME	FILE NAME: DW1000ULSKT46D.dwg		SHEET: 1 OF 1	
1		2			\wedge	า					1